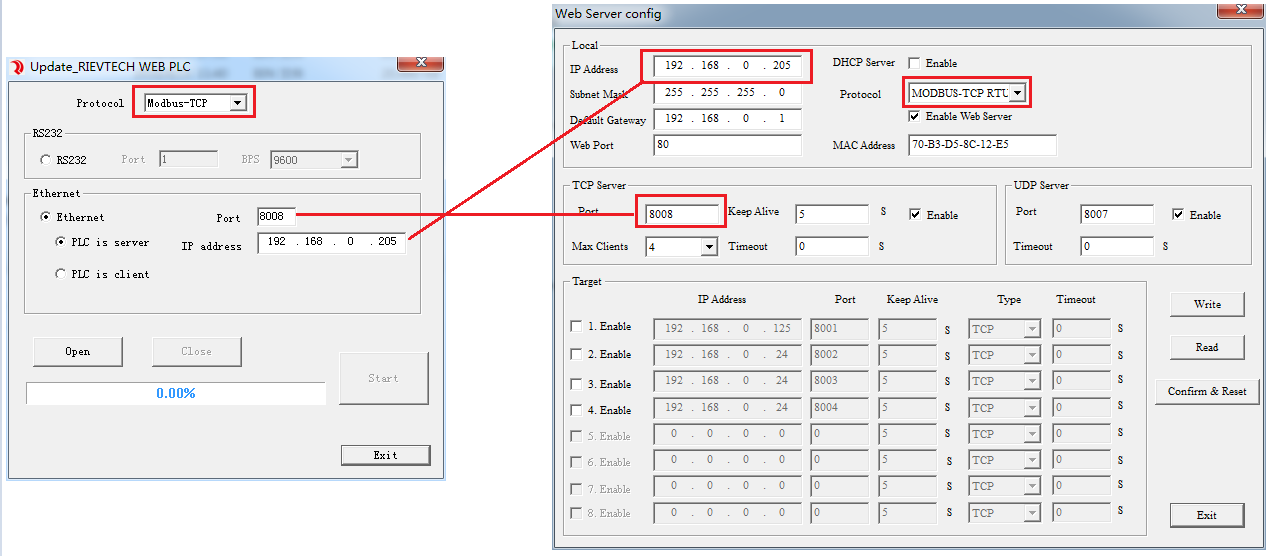
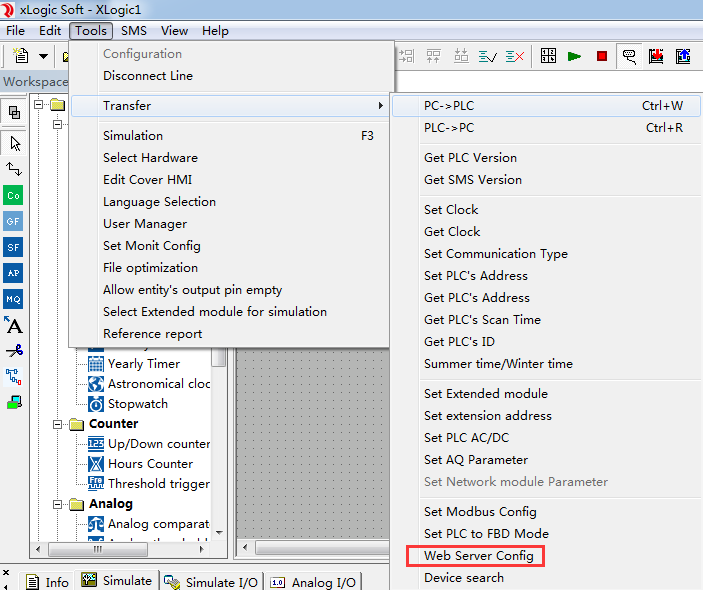
How to update Ethernet Firmware

1. Open the “Update\_Net” file and read the instructions.
2. Open the “Update\_Net.exe” and select Ethernet mode.

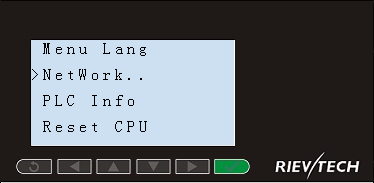
PLC is Server, Communication parameters are set as shown below.

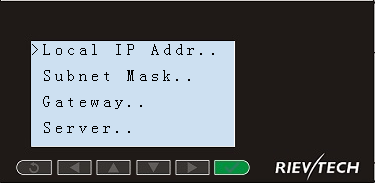


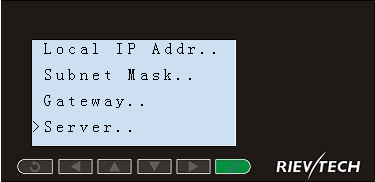
You can view the network parameter Settings of the PLC through xLogicSoft.



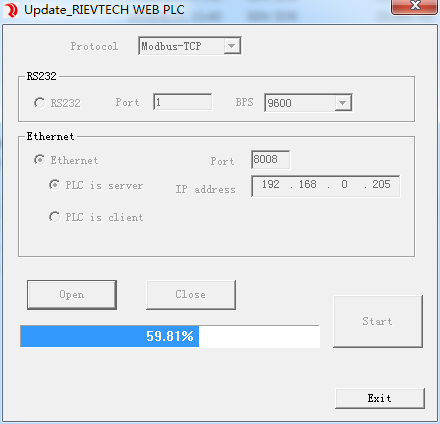
You can also use the "Net Work.."Option to view the network parameter Settings for the PLC.



 View IP Address

View communication port

1. Click “OPEN” Button to open the communication link, then click the “START” button to start updating firmware.



1. After updating, it will prompt the update to be successful. Finally, the firmware update software is turned off, and PLC can be used normally.

